

# TOM'S SECRET FORMULA™



[www.tomssecretformula.com](http://www.tomssecretformula.com)

**CAMIE-CAMPBELL, INC.**

Aerosol and Bulk Industrial Specialty Chemicals  
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## Tom's Secret Formula™ Earth Friendly Cutting Oil

Tom's Secret Formula™ Earth Friendly Cutting Oil is a high performance cutting fluid. Formulated with optimized USA-grown natural vegetable oils and selective additives, it surpasses the lubricity and performance of conventional metalworking fluids. It is designed for use on all types of metals; it will perform on both ferrous and non-ferrous metal alloys. This natural lubricant solution is safer for users and the environment.

Applications	Cutting Oil is ideal for general purpose cutting and grinding, milling, stamping, drawing, tapping, rearing, drilling, turning, honing, gear cutting, broaching, gun drilling, screw machining, sharpening high speed steel and carbide cutting tools.
Container Size	16 fluid oz. can
Product Description	Cutting oil
Cans Per Case	12
Case Dimensions-Inches	11 1/2" L X 8 3/4" W X 9" H
Case Weight	12.6 lbs.
Cases Per Pallet	90
Appearance	Amber
Odor	Vegetable Oil
Solvent System	None
Propellant	Isobutane
Spray Pattern	Mist
VOC %	Less than 50% by weight
VOC Compliant for CA & OTC	Yes
Aerosol Flammability Level	Level 3 Aerosols
Warranty Period	One Year From Date of Shipment
DOT Proper Shipping Name	Consumer Commodity ORM-D for domestic ground shipment (See MSDS for additional shipping information)



**Cutting Oil**



In as much as CAMIE-CAMPBELL, INC. has no control over the use to which others may put the material, it does not guarantee that the same results described herein will be obtained. Each user should make his own tests to determine the material's suitability for his own particular use.